

Magnetic Stirrers



designed for scientists

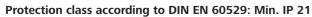


IKA[®] offers an extensive magnetic stirrer portfolio worldwide.

The new generation of magnetic stirrers offers many unique features, such as an innovative RET[®] controlvisc with patented integrated weighing function. In addition, the RET[®] control-visc is equipped with an USB interface to reproduce and document trials at any time.

Furthermore, the new and advanced multi-position magnetic stirrers are now equipped with digital displays and wear free magnetic coil technology. The newly designed, unbelievably affordable magnetic stirrers are now available with enhanced features to ensure better performance and exceptional heating solutions.







Year warranty*

* 2+1 years after registering at www.ika.com/register, glassware and wearing parts excluded

3



Magnetic stirrers without heating



topolino mobil:

- > Extremely light-weight and ultra-mobile with the possibility to operate outside the laboratory > Operated mains-free with
- standard batteries



topolino mobil

> Short charging time (2 – 3 h) > Portable unit with long operating time (8 – 12 h)



Mini MR standard

- > For stirring quantities of 1000 ml (H,O)
- > Infinitely variable speed from 0 2500 rpm

d

> White set-up plate suitable for observing color reactions



topolino

- > Durable brushless motor
- > Continuously adjustable speed range
- > High magnetic adhesion





KMO 2 basic

- > Motor with optoelectronic speed control
- > Infinitely variable speed from 0 1100 rpm
- > Stainless steel casing facilitates cleaning
- and sterilization

Midi MR 1 digital > For stirring quantities up to 50 l (H,O)





lab disc

- > Ultra-flat for stirring quantities of up to 800 ml (H₂O)
- > Modern wear-free magnetic coil technology
- > Automatic reverse rotation every 30 seconds for better mixing results > Set-up plate and casing made of
- chemically resistant materials
- > Slip-proof and safe stand

C-MAG MS 4 | 7 | 10

> Ceramic plate offers excellent chemical resistance to acid, bases and solvents > Powerful motor for stirring quantities up to 15 l (H₂O)

- > Elevated control panel for protection against spilled liquids
- > Available in 3 different sizes: 4", 7" and 10"

big squid

- > For maximum stirring quantity
- of 1.5 | (H,O)
- > Digital display for precise speed setting > Electronically controlled motor for more capacity
- > Higher speed range from 0 2500 rpm > Glass plate for excellent resistance to
- acids, bases and solvents



- > Small, powerful magnetic stirrer for stirring quantities up to 5 l (H₂O)

Maxi MR 1 digital

- > For stirring quantities up to 150 l (H₂O)
- > Flat, sturdy stainless steel casing
- > Non-locking motor
- > Infinitely adjustable speed with digital display
- > Timer (0 56 min) or continuous operation

RET[®] control-visc | Safety. Power. Intelligence.

The RET[®] control-visc is the safest, strongest and most intelligent magnetic stirrer in its class.

The RET[®] control-visc is a magnetic stirrer whose remarkable technical functions have been developed for demanding applications. The unit mainly focuses on three core competences: 1. Safety, 2. Power, 3. Intelligence.



This is realized by

- > using high performance electronic components,
- > intelligent heating technology,
- > a motor designed specifically for a variety of applications (including high-viscous fluids) and
 > high quality standards applied during the
- production process.

Insulated composite heating plate

With the unique structure of the composite heating plate, the RET[®] control-visc minimizes the loss through eddy currents when heating and stirring. The integrated high-tech insulation optimizes the heat transfer into the medium by minimizing thermal losses. The built-in heating foil ensures an even temperature allocation on the heating plate.



Sealed housing to protect motor and display



An integrated and patented weighing function allows the user to measure weight changes of up to 5,000 g



Torque trend measurement Viscosity changes in the medium can be measured by using a torque measurement device. The results can be depicted on the display



An RS 232 and USB interface enable connecting the unit to a PC for operating and updating the device







Unique Torque trend measurement





RET[®] control-visc with high-quality stainless-steel heating plate surface

The stainless steel surface of the composite plate enables the most efficient heat transfer to the medium and results in the fastest possible heating of the medium.



RET® control-visc white with ceramic coated heating plate

The RET[®] control-visc white offers a ceramic coated heating plate. The white surface helps to recognize color changes of fluids in a glass vessel.

> The RET[®] control-visc offers excellent safety

The device comes with a coated and sealed housing which protects liquids from entering into the magnetic stirrer. Overheating is prevented by several integrated technical features. In the case of a malfunction, the device shuts down automatically and shows the error code on the TFT display. The integrated safety features also allow for an unsupervised operation of the RET[®] control-visc.



> Sealed housing



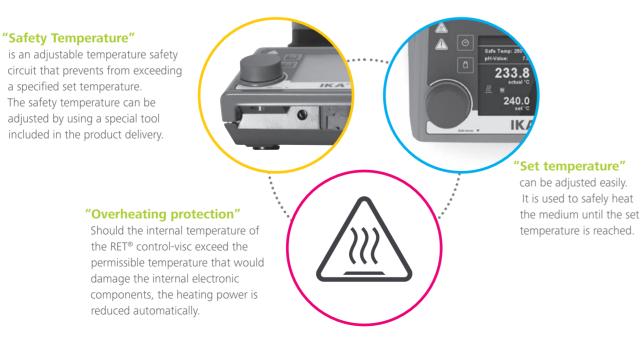
In case of a liquid overflow a built-in drainage protects the electronic components of the device.

> Liquids cannot get inside the unit > Components are safe > Isolated drain



to protect motor and display

> Three temperature safety protection features





Operating modes

The unit is equipped with three operating modes:

A Mode: regular operation, all values can be directly changed. B Mode: all settings are stored when the device is switched off or loses power, functions are restored when the unit is switched ON again.

C Mode: If operating in C-Mode the set values are not changeable. When restarting the device these values are still fixed. In order to change the parameters, the software mode has to be changed to A or B through the display menu.



Password protection

Menu access can be password protected. If enabled, users cannot change any settings without password.

Adjustable limits

Limits can be set for speed and temperature. It is possible to set a minimum value for each parameter.

Lock button protects set parameters

YOUR BENEFITS

Coated and sealed housing

- > Liquids can not get inside the unit
- > Components are safe
- > Isolated drain
- > Protection class IP 42

Three temperature safety protection features

- > Highest possible safety especially when working with easily
- flammable liquids
- > Manually adjustable safety circuit
- > Overheating protection for
- electronic components

C Mode advantages

- > Protected against changes to set values
- > Values are still fixed after restarting the device, suitable for serial testing
- > Automated restart after power outage to operating mode and set values

RET[®] control-visc | **Power**

> RET[®] control-visc is the strongest magnetic stirrer in its class

Three components provide an extraordinarily powerful magnetic stirrer:

- 1. high performance EC motor with 12 W output
- 2. high performance internal transformer providing efficient power
- 3. composite heating plate with minimal eddy current losses

The unique structure of the insulated heating plate results in faster heating than other magnetic stirrers.

> Stirring performance Powerful EC motor with high performance internal transformer



Compact and closed composite heating plate, combined with an advanced heating foil and engineered insulation, ensures an even temperature distribution on the heating plate.

YOUR BENEFITS

IK

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Highly powerful and energy efficient

- > High stirring speed stability
- > Fast heating times
- > High temperature stability
- > Motor / transformator / composite heating plate = high performance of stirring and heating
- > Engineered heating plate insulation
- > Optimized heating through intelligent product design

- Heating surface
 - ---- Heating foil
 - Compression plate
 - Insulation

> Heating performance powerful and efficient heat transfer into the sample

Heating rate 7 K/min for 1 | H₂O at 600 W

RET[®] control-visc | Intelligence

The heart of the RET[®] control-visc is the ARMbased microcontroller which is also used in smart phones and tablets. The use of the ARM-based microcontroller technology provides the intelligence of simple navigation, firmware update possibilty, weighing and torque trend measurement.

> Intelligent features

| | \mathcal{S} | |
|---|---------------|----------------|
| | 5 | |
| _ | kg | _ |
| | _ | 5 5 kg |

Integrated and patented weighing function Perform simple weighing tasks without

taking the sample off the device.

| Ncm % |
|--|
| ////////////////////////////////////// |

Torque trend measurement

Relative viscosity changes can be measured with this feature by using a torque trend measurement device. Results can be depicted on the display. Useful for long term studies, test results can be documented through labworldsoft[®]. Reproducibility with max. deviation of $\pm 1\%$.



Stirring bar decoupling detection

The stirring function stops briefly when a decoupling occurs. It will automatically resume to the previously set speed when the stir bar is recoupled. Useful for long-term studies and when working with non-transparent fluids.



Firmware update tool

> Keep your device up-to-date > Software upgrade features



The RET[®] control-visc has a USB, **RS 232 and Bluetooth interface:**

Connect the unit to a PC for controlling and updating the device



Measure weight changes of up to 5,000 g Tolerance < 500 g : ± 1 g > 500 g : ± 5 g

YOUR BENEFITS

Intelligent solutions > User-friendly > Simple navigation and easy operation > Multilingual task menu > User-defined display settings > labworldsoft[®] compatible labworldsoft® >ready



> Easy operation with user-friendly display

The RET[®] control-visc continues the user-friendly tradition of operating the unit with two rotating knobs. They enable the easy and direct change of the most important parameters on the display menu.



> Advanced technology

Integrated ARM-based microcontroller

The RET[®] control-visc uses technology which is used in smart phones or tablets. Two integrated ARM-based microcontroller along with a graphic controller are the base for all intelligent functions within the RET[®] control-visc. They provide for speed, energy efficiency and powerful performance. When selecting components, the IKA® engineers focus on quality, safety and reliability.

The high-resolution display has easy to understand icons that allow for simple navigation through the menu, as well as allow for adjusting display settings, using the weighing or torque trend measurement functions, or changing the display language.

RCT basic | Advanced technology

The bestseller RCT basic is now available in an upgraded version. New ergonomic design incorporates the latest technology. Integrated temperature control feature enables connection of a temperature probe for precise temperature control.

Digital Display Enables comparison of set and actual temperatures as well as stirring speed.

Precise temperature control _____ The set temperature is reached quickly and held stable.

Two independent control circuits The set temperature values are held constant in the event of a malfunction of one control circuit.



INTEGRATED SAFETY

Safety first hand with the RCT basic

With new technology for more capacity. Stronger motor for a higher range of speeds. Additional temperature control mode for faster heating of medium.

- > Integrated temperature control
- > Incl. PT 1000 temperature sensor (PT 1000.60)
- > Exact temperature and speed setting via digital display, even when switched off
- > Set safety temperature limit displayed digitally
- > Hot Top indicator >> hot surface warning to prevent burns!
- > Digital error code display
- > With adjustable safety circuit of heating plate temperature (50 360 °C)
- > Safety magnetic stirrer with heating, suitable for unsupervised operation
- > Bushing according to DIN 12878 for connecting a contact thermometer, e.g. ETS-D5, enables precise temperature control
- > High level of safety thanks to improved heat control technology
- > Enclosed assembly (IP 42) guarantees long service life
- > Highly polished aluminium heating plate for optimum heat transfer
- > Improved magnetic adhesion
- > Incl. protection cover H 100



Hot Top indicator to prevent burns



Digital display for precise monitoring of speed and temperature



Integrated temperature sensor for precise temperature control



Rotating Knob for adjusting the speed and the temperature



RH basic & digital | Highly efficient & economical!

Perfect and precise temperature control!



Hot Top indicator to prevent burns



Digital display for precise monitoring of speed and temperature

> RH basic / digital with white coated heating plate!

> Offers excellent chemical resistance > Easy to clean

The newly designed low-cost magnetic stirrers RH basic and digital are now available with enhanced features ensuring better performance and exceptional heating solutions. The strong magnetic field and wide speed range ensures usage for volumes up to



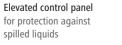


digital will not overshoot the adjusted temperature.



Hot Top indicator to prevent burns







Ceramic

DIN Bushing 12878 for connecting an electronic contact thermometer (Available only for C-MAG HS 7 & 10)

Ceramic set-up plate offers

to acid, bases and solvents

excellent chemical resistance

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LCD display for simultaneous display of target and actual temperatures

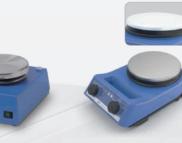
Integrated temperature sensor for precise temperature control

> The new C-MAG HS digital magnetic stirrers with heating come equipped with a ceramic heating plate which offers excellent chemical resistance and an LCD display. A connection for a PT 1000 temperature sensor enables precise temperature control of the medium temperature (PT 1000 sensor included in delivery).

Magnetic stirrer with heating / Overview

Overview IKA® magnetic stirrers

IKA[®] offers a wide range of magnetic stirrers. Compare the following IKA[®] hotplate stirrers to help you find the most suitable unit for your application.









| | RH basic 2 | RH basic | RH digital | C-MAG HS 7 | C-MAG 7 digital | RCT basic |
|---|----------------------------|--|--|----------------------------|----------------------------|---------------|
| Technical data | | | | / | | |
| Display | Scale | Scale | LED | LED / Scale | LCD / Scale | LED |
| Max. heating plate temperature | 320 °C | 320 °C | 320 °C | 500 °C | 500 °C | 310 °C |
| Heat output | 400 W | 600 W | 600 W | 1000 W | 1000 W | 600 W |
| Max. stirring quantity (H ₂ O) | 10 | 151 | 151 | 15 | 15 | 201 |
| Heating plate material | stainless steel | stainless steel - composite / white ceramic | stainless steel - composite / white ceramic | white ceramic | white ceramic | aluminum allo |
| Connection for ext. temp. sensor | - // | ETS-D x 🗸 | ETS-D x 🗸 | ETS-D x 🗸 | PT 1000 🗸 | PT 1000 🗸 |
| Integrated temperature regulation | - // | <u> </u> | - /// | - / 1000 | precise 🗸 | yes 🗸 |
| Control accuracy with integrated temperature regulation | | | | | ± 0.5 K | ±1K |
| Interface for external control > labworldsoft | _ | _ | _ | _ // | -0-05/11 | - 4 |
| Weighing, torque trend, pH | _ | _ | _ | | | _ |
| Firmware update tool | _ | _ // | _ | _ | | - |
| Protection class according to DIN EN 60529 | IP 21 | IP 21 | IP 21 | IP 21 | IP 21 | IP 42 |
| | Basic stirring and heating | Basic stirring and heating | Basic stirring and heating | Basic stirring and heating | Basic stirring and heating | Extended stir |

Basic stirring and heating functionality. Basic stirring and heating functionality with composite heating plate in stainless steel or white ceramic coated. External temperature control possible by connecting a contact thermometer (only ETS-D series) Basic stirring and heating functionality with composite heating plate in stainless steel or white ceramic coated. External temperature control is possible by connecting a contact thermometer (only ETS-D series). Digital LED display for speed and temperature. Basic stirring and heating functionality with full-ceramic square plate to achieve higher temperatures. External temperature control is possible by connecting a contact thermometer with precise control accuracy (ETS-D series). Digital LED display for heating plate temperature.

(+)_()

IKA" RH digita

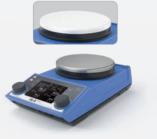
Basic stirring and neating functionality with full-ceramic square plate to realize higher temperatures. External temperature control is possible by connecting the included temperature sensor (PT 1000) to have precise temperature control accuracy of up to \pm 0.5 K. Digital LCD display for set and actual heating plate temperature.

IKA°+

Please visit **www.ika.com** for more information on IKA®'s magnetic stirrers and accessories







RET[®] basic

| LED |
|-----------------------------|
| 340 °C |
| 600 W |
| 20 |
| stainless steel - composite |
| PT 1000 |

| PT TUUU 🗸 | |
|-----------|--|
| yes 🗸 | |
| ±1K | |
| _ | |
| | |
| - | |
| IP 42 | |

Extended stirring and heating performance with aluminum alloy heating plate. External temperature control is possible by connecting the included temperature sensor (PT 1000). Digital LED display for speed and temperature. Optimized stirring and extended heating performance with composite stainless steel heating plate. External temperature control is possible by connecting the included temperature sensor. Digital LED display for speed and temperature.

RET[®] control- visc

| high-res TFT | |
|-------------------|---------------|
| 340 °C | |
| 600 W | |
| 201 | |
| stainless steel - | · composite / |
| white ceramic | |
| PT 100 | \checkmark |
| high-precision | \checkmark |
| ± 0.2 K | |
| RS 232 / USB | \checkmark |
| yes | \checkmark |
| yes | \checkmark |
| IP 42 | |

Optimized stirring and heating performance with composite heating plate in stainless steel or white ceramic coated. External temperature control is possible by connecting the included temperature sensor (PT 1000); the unit is capable of high-precision temperature control (± 0.2 K). High-resolution TFT display enables easy operation.



RT 5 | 10 | 15 | Magnetic coil & Heating foil

RO 5 | 10 | 15 | Magnetic coil technology

The new RT series of multi-position digital magnetic hotplate stirrers are ideal for synchronous heating and stirring applications. The wear-free magnetic coil technology provides consistent and noiseless stirring on all positions. The RT series of magnetic stirrers are available with 5, 10 and 15 stirring positions and can be used for volumes up to $6 \mid (H_2O)$.

Digital display for precise monitoring of the speed



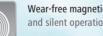
Heating foil for homogeneous temperature distribution of the heating plate



Reverse rotation switch for better mixing results







Wear-free magnetic coils for consistent and silent operation



ECO

Eco-mode for a low self-warming of the surface



Digital display for precise monitoring of speed and temperature



Foil keypad for easy operation



Reverse rotation switch for better mixing results

The new RO series of multi-position digital magnetic stirrers without heating are ideal for synchronous stirring. The closed and compact design allows easy cleaning and protects the equipment against the penetration of liquids. The RO series of magnetic stirrers are available with 5, 10 and 15 stirring positions and can be used for volumes up to $6 \mid (H_2O)$.



Wear-free magnetic coils for consistent and silent operation



Eco-mode for a low self-warming of the surface



IKA°+

(2) (2) (2) (2) (2) (2) (2) (2) (2)

The magnetic coil technology works on the inductive principle with alternative current (AC) as its driving force. The generated magnetic field drives the magnetic bar into vessels.

The drive is 100% wear and maintenance-free and has no moving parts, for example belts, bearings, engine parts etc. The flat and space-saving design requires only limited space and fits in all lab settings.



Magnetic stirrers with heating | Technical data



RH basic | RH basic white

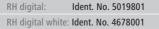
| 15 l | |
|----------------|--------------------------|
| 15/2W | |
| 50 — 2000 rp | m |
| - | |
| Scale | |
| 80 mm | |
| 600 W | |
| 6 K/min | |
| 50 – 320 °C | |
| — ±5 K | |
| 50 – 370 °C | |
| DIN 12878 | |
| ETS-D5: ± 0.5 | δ K |
| ETS-D6: ± 0.2 | 2 K |
| stainless stee | l 1.4301 white ceramic |
| Ø 135 mm | |
| 160 x 246 x 9 | 90 mm |
| 2 kg | |
| 5 – 40 °C | |
| 80% | |
| IP 21 | |
| | |
| 115 V | |
| 50/60 Hz | |
| - | |
| \$ 549 \$ 5 | 80 |
| RH basic: | Ident. No. 5019701 |
| | |

RH basic white: Ident. No. 5029701



RH digital | RH digital white

| \$ 604 \$ 64 | 9 | | |
|-------------------|-----------------|--------|--|
| - | | | |
| 50/60 Hz | | | |
| 115 V | | | |
| IP 21 | | | |
| 80% | | | |
| 5 – 40 °C | | | |
| 2 kg | | | |
| 160 x 246 x 90 | mm | | |
| Ø 135 mm | | | |
| stainless steel 1 | .4301 white c | eramic | |
| ETS-D6: ± 0.2 | | | |
| ETS-D5: ± 0.5 | < | | |
| DIN 12878 | | | |
| 50 – 370 °C | | | |
| — ±5 K | | | |
| 50 – 320 °C | | | |
| 6 K/min | | | |
| 600 W | | | |
| 80 mm | | | |
| LED | | | |
| - | | | |
| 50 – 2000 rpm | | | |
| 15/2W | | | |
| | | | |



RCT basi

| iter busic | NET L |
|-----------------------------------|---|
| | |
| 201 | 20 |
| 16 / 9 W | 16 / 9 |
| 50 – 1500 rpm | 50 — 1 |
| LED | LED |
| 80 mm | 80 mm |
| 600 W | 600 W |
| 6.5 K/min | 7 K/mi |
| RT – 340 °C | RT — 3 |
| ±1K | ±1K |
| 50 – 370 °C | 50 — 3 |
| DIN 12878 | DIN 12 |
| PT 1000: ± 1 K | PT 100 |
| ETS-D5: ± 0.5 K ETS-D6: ± 0.2 K | ETS-D5 |
| aluminium alloy | alumin |
| Ø 135 mm | Ø 135 |
| 160 x 270 x 85 mm | 160 x 2 |
| 2.5 kg | 2.5 kg |
| 5 – 40 °C | 5 - 40 |
| 80% | 80% |
| IP 42 | IP 42 |
| | |
| 115 V | 115 V |
| 50/60 Hz | 50/60 |
| | _ |
| \$ 890 | \$ 1,0 |
| Ident. No. 3810001* | Ident. |
| | 16 / 9 W 50 - 1500 rpm LED 80 mm 600 W 6.5 K/min RT - 340 °C ± 1 K 50 - 370 °C DIN 12878 PT 1000: ± 1 K ETS-D5: ± 0.5 K ETS-D6: ± 0.2 K aluminium alloy Ø 135 mm 160 x 270 x 85 mm 2.5 kg 5 - 40 °C 80% IP 42 115 V 50/60 Hz - \$ 890 |

Technical data

Speed range

Speed display

Heat output

Timer

Max. stirring quantity (H,O)

Motor rating input / output

Max. stirring bar length

Temperature range

Adjustable safety circuit

Setting accuracy

Heating rate (1 | H₂O in H15)

Connection for ext. temp. sensor

Permissible ambient temperature

Permissible relative moisture

Protection class acc. to

DIN EN 60529

Control accuracy with sensor

Set-up plate material

Set-up plate dimensions

Dimensions (W x D x H)

Weight

Voltage

Frequency

Interface

Price

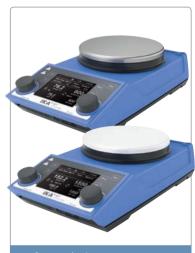


RET basic

| 6 / 9 W |
|----------------------------------|
| 0 — 1700 rpm |
| ED |
| 0 mm |
| 00 W |
| K/min |
| T — 340 °C |
| 1 K |
| 0 – 360 °C |
| IN 12878 |
| T 1000: ± 1 K |
| TS-D5: ± 0.5 K ETS-D6: ± 0.2 K |
| luminum |
| 135 mm |
| 60 x 270 x 95 mm |
| .5 kg |
| - 40 °C |
| 0% |
| 9 42 |
| |
| 15 V |
| 0/60 Hz |
| |

1,078

dent. No. 3622001



| 20 |
|--|
| 16/9W |
| 50 — 1700 rpm |
| TFT |
| 80 mm |
| 600 W |
| 7 K/min |
| RT – 340 °C |
| ± 0.1 K |
| 50 – 370 °C |
| DIN 12878 |
| DT 400 0.0 V |
| PT 100: ± 0.2 K |
| stainless steel 1.4301 white ceramic |
| Ø 135 mm |
| 160 x 270 x 85 mm |
| 3 kg |
| 5 – 40 °C |
| 80% |
| IP 42 |
| |
| 115 V |
| 50/60 Hz |
| USB / RS 232 |
| ¢ 000 ¢ 000 |
| |

\$ 990 | \$ 999

| RET [®] control- visc: Ident. No. 5020001** |
|---|
| RET [®] control- visc white: |
| Ident. No. 5030001** |

Magnetic stirrers with heating | Technical data



Price



C-MAG HS 7 digital

| 1.5 W |
|----------------|
| — 1500 rpm |
| 2 |
| ım |
|) W |
| nin |
| 500 °C |
| |
| < |
| °C (fixed) |
| 12878 |
| 5 K |
| mic |
| x 180 mm |
| x 330 x 105 mm |
| |
| 40 °C |
| |
| |
| |
| V |
| 0 U-7 |
| 0112 |
| |
| 06 |
| t. No. 3487001 |
| 1. 10. 340/001 |



C-MAG HS 10 digital

| \$ 890 |
|------------------------|
| _ |
| 50/60 Hz |
| 115 V |
| IP 21 |
| 80% |
| 5 – 40 °C |
| 6 kg |
| 300 x 415 x 105 mm |
| 260 x 260 mm |
| ceramic |
| ± 0.5 K |
| DIN 12878 |
| 550 °C (fixed) |
| ±1K |
| LCD |
| 50 – 500 °C |
| 5 K/min |
| 1500 W |
| 80 mm |
| scale |
| 100 – 1500 rpm |
| 15 / 1.5 W |
| 15 l |

Ident. No. 4240401



Multi-position stirrers without heating | Technical data

RO 10

| 10 |
|----------------------------|
| 0.4 |
| 90 mm |
| 0% |
| 4 |
| 0 – 1200 rpm |
| LED line |
| 10 rpm steps |
| 30 mm |
| stainless steel 1.4301 |
| 190 x 470 mm |
| 190 x 570 x 60 mm |
| 5 kg |
| 5 – 40 °C |
| 80% |
| IP 40 |
| 100 – 240 V |
| 50/60 Hz |
| |
| |

\$ 1,946

Ident. No. 3691000

RO 15

| 15 |
|------------------------|
| 0.4 |
| 90 mm |
| 0% |
| 6 l |
| 0 — 1200 rpm |
| LED line |
| 10 rpm steps |
| 30 mm |
| stainless steel 1.4301 |
| 280 x 470 mm |
| 280 x 570 x 60 mm |
| 7 kg |
| 5 – 40 °C |
| 80% |
| IP 40 |
| 100 – 240 V |
| 50/60 Hz |
| ¢ 7 717 |
| |

\$ 2,313

Ident. No. 3692500

Magnetic stirrers without heating | Technical data

| | | | The state | | | | |
|--|--------------------|--------------------|--------------------|---|----------------------------|----------------------------|-----------------------------|
| | topolino | topolino mobil | Mini MR standard | | lab disc | A color squid | A big squid |
| Technical data | | | | Technical data | | | |
| Max. stirring quantity (H_2O) | 0.25 | 0.25 | 11 | Max. stirring quantity (H ₂ O) | 0.8 | 11 | 1.5 |
| Motor rating input / output | 1 / 0.8 W | 1 / 0.8 W | 3 / 2 W | Motor rating input / output | 5 / 3 W | 3 / 2 W | 3 / 2 W |
| Speed range | 300 — 1800 rpm | 300 – 1800 rpm | 0 – 2500 rpm | Speed range | 15 – 1500 rpm | 0 — 2500 rpm | 0 — 2500 rpm |
| Speed display | | | | Speed display | | LED | LED |
| Max. stirring bar length | 30 mm | 30 mm | 30 mm | Max. stirring bar length | 25 mm | 30 mm | 30 mm |
| Speed adjustment | stepless | stepless | stepless | Speed adjustment | stepless | 50 rpm steps | 50 rpm steps |
| Set-up plate material | synthetic (PP) | synthetic (PP) | polyester | Set-up plate material | polyester | glass | glass |
| Set-up plate dimensions | Ø 80 mm | Ø 80 mm | 115 x 115 mm | Set-up plate dimensions | Ø 100 mm | Ø 115 mm | Ø 160 mm |
| Dimensions (W x D x H) | 95 x 115 x 37 mm | Ø 140 x 42 mm | 114 x 127 x 37 mm | Dimensions (W x D x H) | 117 x 180 x 12 mm | 145 x 160 x 45 mm | 180 x 195 x 40 mm |
| Weight | 0.32 kg | 0.60 kg | 0.25 kg | Weight | 0.3 kg | 0.54 kg | 0.7 kg |
| Permissible ambient temperature | 5 – 40 °C | 5 – 40 °C | 5 – 40 °C | Permissible ambient temperature | 5 – 40 °C | 5 – 40 °C | 5 – 40 °C |
| Permissible relative moisture | 80% | 80% | 80% | Permissible relative moisture | 80% | 80% | 80% |
| Protection class acc. to DIN EN 60529 | IP 21 | IP 21 | IP 42 | Protection class acc. to DIN EN 60529 | IP 65 | IP 54 | IP 54 |
| Voltage | 100 – 240 V | 100 – 240 V | 100 – 240 V | Voltage | 100 – 240 V | 100 – 240 V | 100 – 240 V |
| Frequency | 50/60 Hz | 50/60 Hz | 50/60 Hz | Frequency | 50/60 Hz | 50/60 Hz | 50/60 Hz |
| Price | \$ 85 | \$ 239 | \$ 190 | Price | \$ 325 | \$ 344 | \$ 407 |
| | Ident. No. 3368001 | Ident. No. 3381301 | Ident. No. 3674000 | | Ident. No. 3907500 white | A Ident. No. 3671000 white | A Ident. No. 3672000 white |
| | | | | | Ident. No. 3765000 pattern | B Ident. No. 3698200 zebra | B Ident. No. 3857200 frozen |
| | | | | | | | |

(I) Ident. No. 4175400 red flag

Ident. No. 3916100 stream

| \sim | | | \frown | |
|------------|----------------------|-------------------|------------------------|--------|
| (A |) Ident. No. 3671000 | white | A Ident. No. 3672000 | white |
| B | Ident. No. 3698200 | zebra | (B) Ident. No. 3857200 | frozen |
| (C | Ident. No. 3698300 | bubbles | (C) Ident. No. 3857100 | leaves |
| (D | Ident. No. 3698400 | wave | (D) Ident. No. 3857300 | twist |
| (E | Ident. No. 4175500 | Seleção | 0 | |
| (<u>F</u> | Ident. No. 4175300 | solar sphere | | |
| G | Ident. No. 4175100 | Stars and Stripes | | |
| (H | Ident. No. 4175200 | Union Jack | | |
| | | | | |

Magnetic stirrers without heating | Technical data



Technical data

Speed range

Speed display

Weight

Voltage

Price

Frequency

DIN EN 60529

Speed adjustment



C-MAG MS 7

| t. No. 3582401 |
|----------------|
| 94 |
| 0 Hz |
| V |
| |
| |
| |
| 10 °C |
| |
| x 330 x 105 mm |
| x 180 mm |
| nic |
| 0-6 |
| m |
| |
| – 1500 rpm |
| 1.5 W |
| |

C-MAG MS 10

| 15 l |
|--------------------|
| 15 / 1.5 W |
| 100 — 1500 rpm |
| scale |
| 80 mm |
| scale 0 – 6 |
| ceramic |
| 260 x 260 mm |
| 300 x 415 x 105 mm |
| 6 kg |
| 5 – 40 °C |
| 80% |
| IP 21 |
| |
| 115 V |
| 50/60 Hz |
| \$ 726 |
| Ident. No. 3582601 |

Magnetic stirrers | Accessories

Stirring bars

| | Dimensions (L x Ø) | Ident. No. | Price |
|--|--------------------|------------|--------|
| KAFLON [®] 10 Set (5 Pcs) round PTFE-coated | 10 x 6 mm | 4488600 | \$ 14 |
| KAFLON [®] 15 Set (5 Pcs) round PTFE-coated | 15 x 6 mm | 4488700 | \$ 14 |
| KAFLON [®] 20 Set (5 Pcs) round PTFE-coated | 20 x 8 mm | 4488800 | \$ 14 |
| KAFLON [®] 25 Set (5 Pcs) round PTFE-coated | 25 x 8 mm | 4488900 | \$ 20 |
| KAFLON [®] 30 Set (5 Pcs) round PTFE-coated | 30 x 8 mm | 4489000 | \$ 17 |
| KAFLON [®] 40 Set (5 Pcs) round PTFE-coated | 40 x 8 mm | 4489100 | \$ 21 |
| KAFLON [®] 50 Set (5 Pcs) round PTFE-coated | 50 x 8 mm | 4489200 | \$ 23 |
| KAFLON [®] 80 Set (5 Pcs) round PTFE-coated | 80 x 10 mm | 4489300 | \$ 56 |
| KAFLON [®] 110 round PTFE-coated* | 108 x 27 mm | 0793300 | \$ 579 |
| KAFLON [®] 155 round PTFE-coated* | 153 x 27 mm | 1129000 | \$ 686 |





IKAFLON[®] glass round

| | | | - |
|-------------------------------------|--------------------|------------|-------|
| | Dimensions (L x Ø) | Ident. No. | Price |
| IKAFLON® glass 25 Set (5 Pcs) round | 25 x 6 mm | 4492200 | \$ 21 |
| IKAFLON® glass 30 Set (5 Pcs) round | 30 x 6 mm | 4492400 | \$ 22 |
| IKAFLON® glass 40 Set (5 Pcs) round | 45 x 8 mm | 4492600 | \$ 23 |
| IKAFLON® glass 50 Set (5 Pcs) round | 50 x 8 mm | 4492800 | \$ 25 |
| | | ••••••• | • |

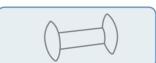


IKAFLON® 10 Set (5 Pcs) cross PTFE-coated IKAFLON® 20 Set (5 Pcs) cross PTFE-coated IKAFLON® 25 Set (5 Pcs) cross PTFE-coated IKAFLON® 30 Set (5 Pcs) cross PTFE-coated IKAFLON® 38 Set (5 Pcs) cross PTFE-coated

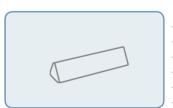
IKAFLON[®] cross

IKAFLON[®] bone

TRIKA®



IKAFLON® 37 Set (5 Pcs) bone PTFE-coated IKAFLON® 54 Set (5 Pcs) bone PTFE-coated



TRIKA® 25 Set (5 Pcs) PTFE-coated TRIKA® 35 Set (5 Pcs) PTFE-coated TRIKA® 55 Set (5 Pcs) PTFE-coated TRIKA® 80 Set (5 Pcs) PTFE-coated



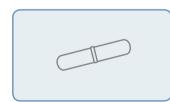


Price \$ 23 \$ 25 \$ 33 \$ 48 \$ 54 \$ 76 \$ 110 \$ 132

IKAFLON[®] crown

IKAFLON[®] 9 Set (5 Pcs) crown PTFE-coated

| | Dimonsions (L x Ø) | Idant No | Drico |
|---|--------------------|------------|-------|
| | | Ident. No. | Price |
| KAFLON® 20 Set (5 Pcs) power SmSo PTFE-coated | 20 x 6 mm | 4493000 | \$ 37 |
| KAFLON® 30 Set (5 Pcs) power SmSo PTFE-coated | 30 x 6 mm | 4493200 | \$ 50 |
| KAFLON [®] 50 Set (5 Pcs) power SmSo PTFE-coated | 50 x 8 mm | 4493400 | \$ 63 |



IKAFLON® slide round

| | Dimensions (L x Ø) | Ident. No. | Price |
|---|--------------------|------------|-------|
| IKAFLON [®] 25 Set (5 Pcs) slide round PTFE-coated | 25 x 6 mm | 4493800 | \$ 17 |
| IKAFLON [®] 30 Set (5 Pcs) slide round PTFE-coated | 30 x 6 mm | 4494000 | \$ 17 |
| IKAFLON® 40 Set (5 Pcs) slide round PTFE-coated | 40 x 8 mm | 4494200 | \$ 25 |
| IKAFLON [®] 50 Set (5 Pcs) slide round PTFE-coated | 50 x 8 mm | 4494400 | \$ 33 |

|--|

| | Dimensions (L x Ø) | Ident. No |
|---|--------------------|-----------|
| IKAFLON [®] 20 Set (5 Pcs) ellipse PTFE-coated | 20 x 10 mm | 4494600 |
| IKAFLON [®] 25 Set (5 Pcs) ellipse PTFE-coated | 25 x 12 mm | 4494800 |
| IKAFLON [®] 30 Set (5 Pcs) ellipse PTFE-coated | 32 x 16 mm | 4495000 |
| IKAFLON® 35 Set (5 Pcs) ellipse PTFE-coated | 35 x 15 mm | 4495200 |
| IKAFLON® 40 Set (5 Pcs) ellipse PTFE-coated | 40 x 20 mm | 4495400 |
| IKAFLON® 50 Set (5 Pcs) ellipse PTFE-coated | 50 x 20 mm | 4495600 |
| IKAFLON [®] 60 Set (5 Pcs) ellipse PTFE-coated | 64 x 20 mm | 4495800 |
| IKAFLON [®] 70 Set (5 Pcs) ellipse PTFE-coated | 70 x 20 mm | 4496000 |

| 2 | л | |
|---|---|--|
| 5 | 4 | |

| Dimensions (L x Ø) | Ident. No. | Price |
|--------------------|------------|-------|
| 10 x 10 mm | 4496200 | \$ 22 |
| 20 x 20 mm | 4496400 | \$ 29 |
| 25 x 25 mm | 4496600 | \$ 28 |
| 30 x 30 mm | 4496800 | \$ 42 |
| 38 x 38 mm | 4497000 | \$ 46 |

| Dimensions (L x Ø) | Ident. No. | Price |
|------------------------|------------|-------|
| 35 x 8 x 20 mm | 4497200 | \$ 67 |
| 55 x 8 x 20 mm | 4497400 | \$ 81 |

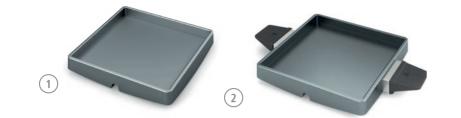
| | | |
|--------------------|------------|-------|
| Dimensions (L x Ø) | Ident. No. | Price |
| 25 x 8 mm | 4499300 | \$ 17 |
| 35 x 9 mm | 4499400 | \$ 24 |
| 55 x 14 mm | 4499500 | \$ 44 |
| 80 x 17 mm | 4499600 | \$ 62 |
| | | |

| Price | Ident. No. | (Ø x Height in mm, for beaker) |
|--------|------------|-----------------------------------|
| \$ 375 | 4497600 | 67 x 21 mm with 50 x 8 |
| \$ 388 | 4497800 | 74 x 29 mm with 60 x 9 |
| \$ 559 | 4498000 | 103 x 32 mm with 80 x 10 |
| \$ 714 | 4498200 | 125 x 48 mm with 106 x 25 |
| | | |

| (Ø x Height in mm) | Ident. No. | Price |
|--------------------|------------|-------|
| 9 x 6 mm | 4498400 | \$ 19 |



Magnetic stirrers | Accessories





| Dry heating block square series | | | | |
|--|---------|--------------|------------|--------|
| ~ | Hole Ø | Dimensions | Ident. No. | Price |
| H 135.10 square carrier without handle | _ | 160 x 160 mm | 0025000832 | \$ 129 |
| H 135.11 square carrier with handle | _ | 160 x 160 mm | 0004448200 | \$ 147 |
| H 135.101 Block 16 x 4 ml | 15.2 mm | 79 x 79 mm | 0025000626 | \$ 61 |
| H 135.102 Block 16 x 8 ml | 17.5 mm | 79 x 79 mm | 0025000627 | \$ 66 |
| H 135.103 Block 9 x 16 ml | 20.5 mm | 79 x 79 mm | 0025000628 | \$ 67 |
| H 135.104 Block 4 x 20 ml | 28.5 mm | 79 x 79 mm | 0025000629 | \$ 58 |
| H 135.105 Block 4 x 30 ml | 28.5 mm | 79 x 79 mm | 0025000630 | \$ 66 |
| 5) H 135.106 Block 4 x 40 ml | 28.5 mm | 79 x 79 mm | 0025000631 | \$ 74 |
| H 135.107 Block 100 ml | _ | 79 x 79 mm | 0025000632 | \$ 59 |
| 6) H 135.108 Block 250 ml | _ | 79 x 79 mm | 0025000633 | \$ 70 |

100 ml Flask heating block series

| | Max. Outer Ø | Inner Ø | Ident. No. | Price |
|--|--------------|---------|------------|--------|
| (7) H 135.20 Flask carrier 100 ml without handle | 142 mm | _ | 0025000634 | \$ 121 |
| B H 135.21 flask carrier 100 ml with handle | 142 mm | | 0004448300 | \$ 129 |
| H 135.201 Flask inlay 10 ml | - | 33.8 mm | 0025000636 | \$ 35 |
| H 135.202 Flask inlay 25 ml | - | 43.8 mm | 0025000637 | \$ 36 |
| H 135.203 Flask inlay 50 ml | - | 52.8 mm | 0025000638 | \$ 35 |

250 ml flask heating block series

| _ | | Max. Outer Ø | Inner Ø | Ident. No. | Price |
|----|--|--------------|---------|------------|------------|
| (9 | H 135.25 flask carrier 250 ml without handle | 142 mm | | 0025003280 | On request |
| | H 135.26 flask carrier 250 ml with handle | 142 mm | | 0020007954 | On request |





(14)

| | 500 ml flask heating block series | |
|----------|--|--------------|
| | | Max. Outer Ø |
| 10 | H 135.30 flask carrier 500 ml without handle | 142 mm |
| 11) | H 135.31 flask carrier 500 ml with handle | 142 mm |
| <u> </u> | H 135.301 flask inlay 100 ml | _ |
| - | H 135.302 flask inlay 250 ml | _ |

| 1000 ml flask heating block series | |
|--|--------------|
| \sim | Max. Outer Ø |
| (12) H 135.40 flask carrier 1000 ml without handle | 166.3 mm |
| (13) H 135.41 flask carrier 1000 ml with handle | 166.3 mm |
| (14) H 135.401 flask inlay 500 ml | _ |

| 2000 | ml | flask | heating | block | series |
|------|----|-------|---------|-------|--------|
| | | | | | |

| | Max. Outer Ø |
|--|--------------|
| (15) H 135.50 flask carrier 2000 ml without handle | 194.7 mm |
| (16) H 135.51 flask carrier 2000 ml with handle | 194.7 mm |
| H 135.501 flask inlay 1000 ml | _ |

| | (10) | | 2 | |
|----------------------------------|--|---|----------|-----|
| \mathcal{D} | 15 | | | |
| Inner Ø – 66.3 mm 88 mm | Ident. No. 0025000639 0004448400 0025000641 0025000642 | Price \$ 129 \$ 147 \$ 78 \$ 78 | | |
| Inner Ø | Ident. No. 0025000833 0004448500 0025000644 | Price \$ 187 \$ 212 \$ 134 | 展 | A A |
| Inner Ø | Ident. No. 0025000834 0004448600 0025000645 | Price \$228 \$ 262 \$ 197 | | |
| | | ailable Q1/2016 ailable Q2/2016 | r 57/ | |

37

Magnetic stirrers | Accessories



| Ele | ctronic contac | t thermometers | |
|-------|--------------------------------------|--|-----------|
| | | Ident. No. | Price |
|) ET | S-D5 | 3378000 | \$ 342 |
| Eleo | ctronic contact the | ermometer, -50 – 450 °C, 0.1 K re | esolution |
|) ETS | S-D6 | 3378100 | \$ 785 |
| add | litionally comes eq | rmometer. Similar to ETS-D5, quipped with integrated nent (without pH electrode) | |
| Те | mperature ser | nsors for ETS-D5 / D6 | |
| | | Ident. No. | Price |
| Η | 62.51 | 2735451 | \$ 189 |
| | mperature sensor, 60 mm length | stainless steel, Ø 3 mm, | |
|) Н | 66.51 | 2735551 | \$ 235 |
| | mperature sensor, 6 mm, 260 mm le | stainless steel, glass-coated, ngth | |
| Н | 66.53 | 4499900 | \$ 320 |
| | mperature sensor, 3 mm, 260 mm le | coated with SafeCoat, ngth | |
| ET | rs-D5 / D6 Acc | | |
| | | Ident. No. | Price |
| Н | 70 | 2735600 | \$ 122 |

Extension cable, 1 m

| | Ident. No. | Price |
|---|----------------------|--------|
| PT 1000.60 | 3516800 | \$ 189 |
| Temperature sensor, stainless 230 mm length | steel, Ø 3 mm, | |
| PT 1000.70 | 3736000 | \$ 260 |
| Temperature sensor, stainless Ø 7 mm, 230 mm length | steel, glass-coated, | |
| PT 1000.80 | 4443000 | \$ 180 |
| Temperature sensor, stainless 150 mm length | steel, Ø 3 mm, | |
| PT 1000.90 | 4480600 | \$ 206 |
| Temperature sensor, stainless SafeCoat, Ø 3 mm, 230 mm l | | |

| T 100.70 | 0020000440 | On request |
|--|---------------------------|---------------|
| Temperature sensor, stain | less steel, Ø 3 mm, 230 |) mm length |
| PT 1000.50 | 3367600 | \$ 400 |
| Temperature sensor, dual 230 mm length | stainless steel, Ø 3 mm | Ι, |
| PT 1000.51 | 3377700 | On request |
| Temperature sensor, dual | stainless steel, glass-co | oated, Ø 3 mm |
| PT 100.51 | 2600300 | \$ 606 |
| Temperature sensor, glass | -coated, Ø 8 mm, 230 | mm length |
| PT 100.53 | 4499700 | \$ 379 |
| Temperature sensor, stain SafeCoat, Ø 3 mm, 230 n | | |
| PT 1000.53 | 4499800 | \$ 448 |
| | ed with SafeCoat, 230 | mm longth |







(22)

| | Protective covers | | |
|------|-----------------------------|---------|-------|
| | H 102 | 4281600 | \$ 41 |
| | Cover for RH basic | | |
| | H 103 | 4299100 | \$ 41 |
| | Cover for RH digital | | |
| (19) | H 100 | 3661000 | \$ 41 |
| 0 | Cover for RET basic and RCT | basic | |
| | H 104 | 4209500 | \$ 41 |
| | Cover for RET control-visc | | |

| | Other accessories | | |
|----------|------------------------|-----------------|------------|
| 20) | H 11 (Euro USA | UK CH plug) | |
| \smile | | 1091500 | \$ 37 |
| | | 3564500 | |
| | | 2410700 | |
| | | 1091600 | |
| | Mains cable, spare | | |
| 21) | H 16 V | 1545100 | \$ 38 |
| | Support rod, Ø 10 mm | , 450 mm length | |
| 2) | H 16.1 | 5000500 | \$ 34 |
| | Extension for support | rod | |
| 3) | H 44 | 2437700 | \$ 26 |
| | Boss head clamp | | |
| 4) | H 38 | 3547700 | \$ 22 |
| | Holding rod | | |
| | HG 600 | 0020003416 | On request |
| | Heating jacket for bea | ker 600 ml | |
| | HG 1000 | 0020003415 | On request |
| | Heating jacket for bea | ker 1000 ml | |
| | BC 1000 | 0020003417 | On request |
| | Beaker cap | | |
| | C-MAG Adapter | 0025001022 | On request |
| | Heating block Adapter | for C-MAG | - |
| | | | |
| | Stirring bars | | \$ 261 |
| 1 - 1 | DC 1 | 1259600 | 5/61 |

| | Stirring bars | | |
|----------|---|---------------------|--------|
| (25) | RS 1 | 1358600 | \$ 261 |
| \smile | Consisting of IKAFLON® (1 | 0 – 80 mm) and | |
| | TRIKA® (25 and 40 mm) m | agnetic stirring ba | rs |
| | RS 2 | 4499100 | \$ 274 |
| | Consisting of IKAFLON® 40 40 slide round, 40 ellipse, and 25 bone magnetic stir | 40 TRIKA, 25 cross | |
| 26) | RSE | 1293100 | \$ 96 |

Stirring bar remover

FAQ

Knowledge | **Temperature regulation**

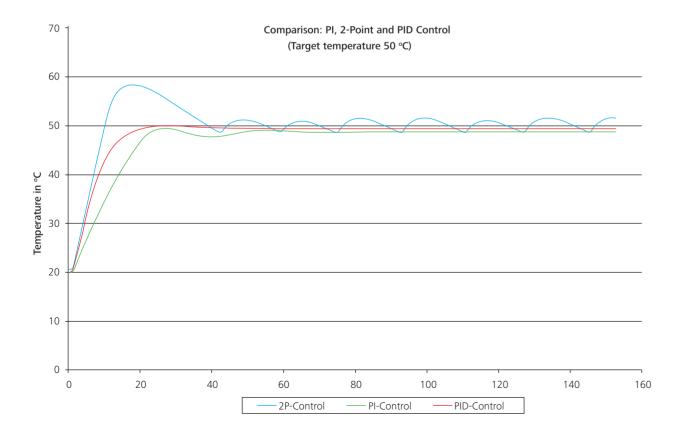
Excellent temperature control is a critical factor in heating operations to effectively address rheological changes in samples. The ETS-D5 can be attached to all IKA® magnetic stirring and heating devices with DIN bushing 12878 class 2, and also from other providers.

The ETS-D5 is an electronic contact thermometer with 3 operating modes. The electronic thermometer with optimized PID control ensures perfect temperature control without overshooting the set temperature, even in the case of quick heating.

PID control

PID stands for Proportional-Integral-Derivative, referring to the three terms operating on the error signal to produce a control signal. Some applications may require using only one or two actions to provide the appropriate system control. P (Proportional) control can provide a stable process temperature but there will always be a deviation between the required set point and the actual process temperature. I (Integral) control represent the steady state error of the system and will remove set point / measured value errors. For many applications, P + I control will be satisfactory with good stability and at the desired set point. D control is usually used for processes with rapidly changing process outputs.

For example, if you heated up a liquid to a certain set temperature, the liquid no longer gets heated up. If the liquid cools down slowly, the PI control reacts immediately and slightly heats up the liquid. So it appears as though the liquid can hold this temperature without any deviation. In reality, the controller responds to the slightest temperature fluctuations. If you add ice water to this liquid, the temperature changes very quickly. The D control responds to the rapid changes until the desired temperature is reached. Then, the difference of the temperature to be achieved is not too big and the last fine tuning is controlled by the PI control. By tuning P, I and D, a very fast and accurate temperature control can be achieved!



Can IKA[®] magnetic stirrers run 24 hrs for several days? Yes, a maximum ON time is not prescribed.

Is there a minimum, maximum or optimum distance from the stirrer surface to the vessel for magnetic stirrers? The maximum distance depends on the volume and the viscosity of the corresponding medium. For example, a small amount of water up to 5 cm can be reached. The optimum distance is 0 cm, when the

What is the right size for stirring bars being used in common beakers for stirring water or aqueous solutions? In general, 30 mm stirring bars are suitable for most applications.

How can IKA® stirring bars be sterilized? IKA® magnetic stirring bars are PTFE (Teflon) coated and can be sterilized in many ways: e.g. autoclaving or treatment with alcohol or fungicide is possible.



vessel is in contact with the magnetic stirrer surface.

Is there a maximum load prescribed for IKA® magnetic stirrers?

The magnetic stirrer carries definitely the maximum volume of water plus the weight of a common vessel. E.g., the RCT carries 20 kg water plus a 20 liter vessel (about 5 – 10 kg), altogether about 25 – 30 kg!

What is the maximum viscosity that can be operated with an IKA[®] magnetic stirrer?

A magnetic stirrer is constructed for working with aqueous solutions or low viscous medium up to 100 mPas.

Is there a recommended speed for magnetic stirrers?

To reach a steady mixture, the speed should not be too slow. The most common applications require speed ranging from 400 to 800 rpm.

What are the required environmental conditions for the operation of an IKA® magnetic stirrer?

The relative humidity should not exceed 80%. The ambient temperature should be within + 5 °C and + 40 °C.



Application Support!

For questions regarding applications and processes, you can call our hotline number: +1 800 733-3037 E-Mail: sales@ika.net

* Monday – Friday from 8:30 - 17:30



IKA[®] offers more



Modern manufacturing

During manufacturing, IKA[®] focuses on high quality, not only with well-trained and experienced personnel, but also with standardized processes and quality checks.

The assembly of the printed circuit boards is fully automated and includes an automated 100% quality control check of every PCB.





ring

service

Should you not find the appropriate device in our standard product range, please send us your requested specifications through the online form. Our team will determine its feasibility and offer a solution to you.

Please visit www.ika.com/customizingcenter to review already implemented product modifications.



Worldwide service network direct contact in your region

Our dedicated team of engineers provides comprehensive worldwide technical service. Please feel free to contact IKA® directly or your dealer in case of any service questions.

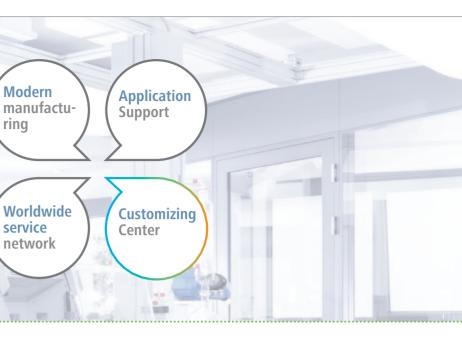
For spare parts IKA® guarantees 10 years of availability. In the event of an equipment malfuncation or technical questions regarding devices, maintenance and spare parts, please call us at +1 800 733-3037 or send an email to sales@ika.net





IKA® Application Support

Our Application Center spans 400sqm and offers modern facilities for presenting and testing lab devices and processes. This brings us even closer to our customers and improves our service. Here, prospective buyers and customers can test processes that involve stirring, shaking, dispersing, grinding, heating, analyzing and distilling.



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